

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Cutting Oil

checked: 4 May 2021

Product code: 82724A

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Cutting Oil

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Lubricant

1.3. Details of the supplier of the safety data sheet

Company name: plus6 Werkzeuge GmbH & Co.KG
 Street: Gewerbepark 9
 Place: DE-06917 Jessen
 Telephone: Tel.+49(0)3877/95747-60
 Contact person: Ulrike Steinke
 Internet / e-mail: www.plus6.de / info@plus6.de

1.4. Emergency telephone

Giftnotruf Berlin +49 (0) 30/30686 700

number:

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No. 1272/2008

Hazard categories:

Aerosol: Aerosol 1

Aspiration hazard: Asp. Tox. 1

Skin corrosion/irritation: Skin Irrit. 2

Hazardous to the aquatic environment: Aquatic Chronic 3

Hazard Statements:

Extremely flammable aerosol.

Pressurised container: May burst if heated.

May be fatal if swallowed and enters airways.

Causes skin irritation.

Harmful to aquatic life with long lasting effects.

2.2. Label elements

Regulation (EC) No. 1272/2008

Signal word: Danger

Pictograms:



Hazard statements

H222 Extremely flammable aerosol.
 H229 Pressurised container: May burst if heated.
 H315 Causes skin irritation.
 H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 P211 Do not spray on an open flame or other ignition source.
 P251 Do not pierce or burn, even after use.
 P273 Avoid release to the environment.

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P280	Wear protective gloves.
P302+P352	IF ON SKIN: Wash with plenty of water.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P410+P412	Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.

2.3. Other hazards

In case of insufficient ventilation and/or through use, explosive/highly flammable mixtures may develop.
The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Hazardous components

CAS No	Chemical name	Quantity
	EC No	Index No
	REACH No	
	GHS Classification	
75-28-5	isobutane	25 - < 50 %
	200-857-2	601-004-00-0
	01-2119485395-27	
	Flam. Gas 1, Liquefied gas; H220 H280	
92128-66-0	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, < 5% n-hexane	10 - < 20 %
	921-024-6	01-2119475514-35
	Flam. Liq. 2, Skin Irrit. 2, STOT SE 3, Asp. Tox. 1, Aquatic Chronic 2; H225 H315 H336 H304 H411	
74-98-6	propane	3 - < 5 %
	200-827-9	601-003-00-5
	01-2119486944-21	
	Flam. Gas 1, Liquefied gas; H220 H280	
106-97-8	butane	1 - < 3 %
	203-448-7	601-004-00-0
	01-2119474691-32	
	Flam. Gas 1, Liquefied gas; H220 H280	

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
75-28-5	200-857-2	isobutane	25 - < 50 %
		inhalation: LC50 = 1237 mg/l (vapours)	
92128-66-0	921-024-6	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, < 5% n-hexane	10 - < 20 %
		inhalation: LC50 = > 25,2 mg/l (vapours); dermal: LD50 = > 2800 - 3100 mg/kg; oral: LD50 = > 5000 mg/kg	
106-97-8	203-448-7	butane	1 - < 3 %
		inhalation: LC50 = 658 ppm (gases)	

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

First aider: Pay attention to self-protection! Remove persons to safety. Never give anything by mouth to an unconscious person or a person with cramps.

After inhalation

Remove person to fresh air and keep comfortable for breathing. In all cases of doubt, or when symptoms persist, seek medical advice.

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After contact with skin

Wash with plenty of water and soap. Take off immediately all contaminated clothing and wash it before reuse.
In all cases of doubt, or when symptoms persist, seek medical advice.

After contact with eyes

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. In case of troubles or persistent symptoms, consult an ophthalmologist.

After ingestion

Do NOT induce vomiting. Observe risk of aspiration if vomiting occurs. Call a physician in any case!

4.2. Most important symptoms and effects, both acute and delayed

Headache, nausea, dizziness, fatigue, skin irritation

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically. Call a POISON CENTER. Symptoms can occur only after several hours.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Water fog. Foam. Carbon dioxide (CO₂). Extinguishing powder.

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

Incomplete combustion and thermolysis gases of different toxicity can occur. In the case of hydrocarbonaceous products such as CO, CO₂, aldehydes and soot. These can be very dangerous if they are inhaled in high concentrations or in enclosed spaces.

5.3. Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Move undamaged containers from immediate hazard area if it can be done safely. In case of fire: Wear self-contained breathing apparatus.

Additional information

Danger of bursting container.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****General measures**

Wear breathing apparatus if exposed to vapours/dusts/aerosols. Remove all sources of ignition. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Wear personal protection equipment.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Prevent spread over a wide area (e.g. by containment or oil barriers). Ensure all waste water is collected and treated via a waste water treatment plant.

6.3. Methods and material for containment and cleaning up**Other information**

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Clean contaminated articles and floor according to the environmental legislation.

6.4. Reference to other sections

Safe handling: see section 7
Personal protection equipment: see section 8
Disposal: see section 13

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

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Advice on safe handling

Observe instructions for use.

Dust must be exhausted directly at the point of origin. Vapours/aerosols must be exhausted directly at the point of origin. If local exhaust ventilation is not possible or not sufficient, the entire working area should be ventilated by technical means.

When using do not eat, drink, smoke, sniff.

Wear personal protection equipment (refer to section 8).

In case of insufficient ventilation and/or through use, explosive/highly flammable mixtures may develop.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking. Heating causes rise in pressure with risk of bursting.

Further information on handling

Avoid contact with skin and eyes.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Observe legal regulations and provisions.

Hints on joint storage

Do not store together with: Oxidizing agents. Pyrophoric or self-heating substances. Food and feedingstuffs.

Further information on storage conditions

Protect from frost. Protect against direct sunlight. Store in a cool dry place. Observe legal regulations and provisions.

7.3. Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limits (EH40)

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
106-97-8	Butane	600	1450		TWA (8 h)	WEL
		750	1810		STEL (15 min)	WEL

DNEL/DMEL values

CAS No	Substance	Exposure route	Effect	Value
92128-66-0	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, < 5% n-hexane			
	Worker DNEL, long-term	inhalation	systemic	2035 mg/m ³
	Worker DNEL, long-term	dermal	systemic	773 mg/kg bw/day
	Consumer DNEL, long-term	inhalation	systemic	608 mg/m ³
	Consumer DNEL, long-term	dermal	systemic	699 mg/kg bw/day
	Consumer DNEL, long-term	oral	systemic	699 mg/kg bw/day

Additional advice on limit values

- a no restriction
- b End of exposure or end of shift
- c at long term exposure: after several previous shifts
- d before next shift

blood (B)

Urine (U)

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8.2. Exposure controls

Appropriate engineering controls

If handled uncovered, arrangements with local exhaust ventilation have to be used.

Protective and hygiene measures

Avoid exposure. Wear suitable protective clothing. Draw up and observe skin protection programme.

Eye/face protection

Suitable eye protection: Tightly sealed safety glasses.
DIN EN 166

Hand protection

Protect skin by using skin protective cream. When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances.

Suitable material: NBR (Nitrile rubber) Breakthrough time (maximum wearing time) 480min
Thickness of the glove material 0,45 mm
EN ISO 374

Skin protection

Wear suitable protective clothing. Take off immediately all contaminated clothing and wash it before reuse.

Respiratory protection

Wear breathing apparatus if exposed to vapours/dusts/aerosols.
When exceeding the relevant workplace exposure limits, note the following:
Suitable respiratory protective equipment: Combination filter device (DIN EN 141)..
Filtering device with filter or ventilator filtering device of type: AX
Observe the wear time limits as specified by the manufacturer.
Observe legal regulations and provisions.

Environmental exposure controls

Observe legal regulations and provisions.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Aerosol
Colour:	red
Odour:	bitter almonds.

Test method

pH-Value (at 20 °C):	DIN 19268
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Changes in the physical state

Melting point:	not determined
Boiling point or initial boiling point and boiling range:	-40 °C
Flash point:	-80 °C

Flammability

Solid/liquid:	not applicable
Gas:	not applicable
Lower explosion limits:	0,6 vol. %
Upper explosion limits:	15 vol. %

Self-ignition temperature

Solid:	not applicable
Gas:	not applicable

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Decomposition temperature:

not determined

Oxidizing properties

Not oxidising.

Vapour pressure:

not determined

Density (at 20 °C):

0,825 g/cm³ DIN 51757

Water solubility:

The study does not need to be conducted because the substance is known to be insoluble in water.

Solubility in other solvents

not determined

Partition coefficient n-octanol/water:

not determined

Viscosity / kinematic:

< 7 mm²/s

Relative vapour density:

not determined

Evaporation rate:

not determined

9.2. Other information

Solid content:

not determined

Data apply to technical substance: Relative density, Colour, Odour, Viscosity, pH.

SECTION 10: Stability and reactivity**10.1. Reactivity**

Flammable, Ignition hazard.

10.2. Chemical stability

The product is stable under normal conditions.

10.3. Possibility of hazardous reactions

Do not expose to temperatures above 50 °C. Heating causes rise in pressure with risk of bursting.

10.4. Conditions to avoid

Keep away from sources of heat (e.g. hot surfaces), sparks and open flames. Vapours can form explosive mixtures with air. Take precautionary measures against static discharges.

10.5. Incompatible materials

Oxidizing agents. Pyrophoric or self-heating substances.

10.6. Hazardous decomposition productsIncomplete combustion and thermolysis gases of different toxicity can occur. In the case of hydrocarbonaceous products such as CO, CO₂, aldehydes and soot. These can be very dangerous if they are inhaled in high concentrations or in enclosed spaces.**Further information**

Do not mix with other chemicals.

SECTION 11: Toxicological information**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008****Toxicokinetics, metabolism and distribution**

There are no data available on the mixture itself.

Acute toxicity

Based on available data, the classification criteria are not met.

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CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
75-28-5	isobutane				
	inhalation vapour	LC50 1237 mg/l	Mouse.		
92128-66-0	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, < 5% n-hexane				
	oral	LD50 > 5000 mg/kg	Rat		
	dermal	LD50 > 2800 - 3100 mg/kg	Rat	Study report (1977)	The acute toxicity of SBP 100/140 was de
	inhalation (4 h) vapour	LC50 > 25,2 mg/l	Rat	Study report (1988)	Group of rats were exposed to test subst
106-97-8	butane				
	inhalation (4 h) gas	LC50 658 ppm	Rat	GESTIS	

Irritation and corrosivity

Causes skin irritation.

Serious eye damage/eye irritation: Based on available data, the classification criteria are not met.

Sensitising effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

No indication of human carcinogenicity.

No indications of human germ cell mutagenicity exist.

No indications of human reproductive toxicity exist.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

May be fatal if swallowed and enters airways.

Specific effects in experiment on an animal

No information available.

Additional information on tests

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

SECTION 12: Ecological information
12.1. Toxicity

Harmful to aquatic life with long lasting effects.

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CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
75-28-5	isobutane					
	Acute fish toxicity	LC50 mg/l	91,42	96 h	Fish, no other information	United States Environmental Protection A The Ecosar class program has been develo
	Acute algae toxicity	ErC50 mg/l	19,37	96 h	Algae	USEPA OPPT Risk Assessment Division (200) Calculation using ECOSAR Program v1.00.
	Acute crustacea toxicity	EC50 mg/l	69,43	48 h	Daphnia sp.	USEPA OPPT Risk Assessment Division (200) Calculation using ECOSAR Program v1.00.
92128-66-0	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, < 5% n-hexane					
	Acute fish toxicity	LC50 mg/l	> 1-10	96 h	Pimephales promelas	
	Acute algae toxicity	ErC50 mg/l	10 - 30	72 h	Pseudokirchneriella subcapitata	Study report (1995) OECD Guideline 201
	Acute crustacea toxicity	EC50 mg/l	> 1-10	48 h	Daphnia magna	
	Fish toxicity	NOEC mg/l	2,045	28 d	Oncorhynchus mykiss	CONCAWE, Brussels, Belgium (2010) The aquatic toxicity was estimated by a
	Crustacea toxicity	NOEC	1 mg/l	21 d	Daphnia magna	SIDS Initial Assessment Report For SIAM OECD Guideline 211
74-98-6	propane					
	Acute fish toxicity	LC50 mg/l	49,9	96 h	Fish, no other information	United States Environmental Protection A The Ecosar class program has been develo
	Acute algae toxicity	ErC50 mg/l	19,37	96 h	Algae	USEPA OPPT Risk Assessment Division (200) Calculation using ECOSAR Program v1.00.
	Acute crustacea toxicity	EC50 mg/l	69,43	48 h	Daphnia sp.	USEPA OPPT Risk Assessment Division (200) Calculation using ECOSAR Program v1.00.
106-97-8	butane					
	Acute fish toxicity	LC50 mg/l	49,9	96 h	Fish, no other information	United States Environmental Protection A The Ecosar class program has been develo
	Acute algae toxicity	ErC50 mg/l	19,37	96 h	Algae	USEPA OPPT Risk Assessment Division (200) Calculation using ECOSAR Program v1.00.
	Acute crustacea toxicity	EC50 mg/l	69,43	48 h	Daphnia sp.	USEPA OPPT Risk Assessment Division (200) Calculation using ECOSAR Program v1.00.

12.2. Persistence and degradability

The product has not been tested.

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CAS No	Chemical name	Method	Value	d	Source
		Evaluation			
92128-66-0	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, < 5% n-hexane				
	OECD Guideline 301 F	98%		28	
	Easily biodegradable (concerning to the criteria of the OECD)				

12.3. Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
75-28-5	isobutane	1,09
92128-66-0	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, < 5% n-hexane	3,4 - 5,2
74-98-6	propane	1,09
106-97-8	butane	1,09

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

The product has not been tested.

12.7. Other adverse effects

No information available.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

SECTION 13: Disposal considerations
13.1. Waste treatment methods
Disposal recommendations

Do not allow to enter into surface water or drains. Dispose of waste according to applicable legislation.

List of Wastes Code - residues/unused products

160504 WASTES NOT OTHERWISE SPECIFIED IN THE LIST; gases in pressure containers and discarded chemicals; gases in pressure containers (including halons) containing hazardous substances; hazardous waste

List of Wastes Code - used product

160504 WASTES NOT OTHERWISE SPECIFIED IN THE LIST; gases in pressure containers and discarded chemicals; gases in pressure containers (including halons) containing hazardous substances; hazardous waste

List of Wastes Code - contaminated packaging

150104 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); metallic packaging

SECTION 14: Transport information
Land transport (ADR/RID)

14.1. UN number:	UN 1950
14.2. UN proper shipping name:	AEROSOLS
14.3. Transport hazard class(es):	2
14.4. Packing group:	-
Hazard label:	2.1

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Classification code:	5F
Special Provisions:	190 327 344 625
Limited quantity:	1 L
Excepted quantity:	E0
Transport category:	2
Tunnel restriction code:	D

Inland waterways transport (ADN)

14.1. UN number:	UN 1950
14.2. UN proper shipping name:	AEROSOLS
14.3. Transport hazard class(es):	2
14.4. Packing group:	-
Hazard label:	2.1
Classification code:	5F
Special Provisions:	190 327 344 625
Limited quantity:	1 L
Excepted quantity:	E0

Marine transport (IMDG)

14.1. UN number:	UN 1950
14.2. UN proper shipping name:	AEROSOLS
14.3. Transport hazard class(es):	2.1
14.4. Packing group:	-
Hazard label:	2.1
Marine pollutant:	no
Special Provisions:	63, 190, 277, 327, 344, 381,959
Limited quantity:	1000 mL
Excepted quantity:	E0
EmS:	F-D, S-U

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number:	UN 1950
14.2. UN proper shipping name:	AEROSOLS, flammable
14.3. Transport hazard class(es):	2.1
14.4. Packing group:	-
Hazard label:	2.1
Special Provisions:	A145 A167 A802
Limited quantity Passenger:	30 kg G
Passenger LQ:	Y203
Excepted quantity:	E0
IATA-packing instructions - Passenger:	203
IATA-max. quantity - Passenger:	75 kg
IATA-packing instructions - Cargo:	203
IATA-max. quantity - Cargo:	150 kg

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Warning: Flammable gases.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

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15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 28

2010/75/EU (VOC): No information available.

2004/42/EC (VOC): No information available.

Additional information

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Aerosol directive (75/324/EEC)

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC).

Water hazard class (D): 2 - obviously hazardous to water

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 1,2,3,12,14,15.

Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IATA: International Air Transport Association

IMDG: International Maritime Code for Dangerous Goods

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

DNEL/DMEL: Derived No Effect Level / Derived Minimal Effect Level

WEL (UK): Workplace Exposure Limits

TWA (EC): Time-Weighted Average

ATE: Acute Toxicity Estimate

STEL (EC) Short Term Exposure Limit

LC50: Lethal Concentration

EC50: half maximal Effective Concentration

ErC50: means EC50 in terms of reduction of growth rate

Classification for mixtures and used evaluation method according to Regulation (EC) No. 1272/2008 [CLP]

Classification	Classification procedure
Aerosol 1; H222-H229	On basis of test data
Asp. Tox. 1; H304	Calculation method
Skin Irrit. 2; H315	Bridging principle "Aerosols"
Aquatic Chronic 3; H412	Calculation method

Relevant H and EUH statements (number and full text)

H220 Extremely flammable gas.
H222 Extremely flammable aerosol.
H225 Highly flammable liquid and vapour.
H229 Pressurised container: May burst if heated.

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H280	Contains gas under pressure; may explode if heated.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Further Information

Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]:
Calculation method.

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)